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**CLAIMS:**

What is claimed is:

Sub A<sup>1</sup>

1 1. An encryption key management system comprising:  
2 a master key; and  
3 a portable processor, wherein the portable  
4 processor uses the master key for generating an  
5 encryption key.

1 2. The encryption key management system recited in claim  
2 1 further comprising:  
3 a variable key range variable, wherein the  
4 portable processor further uses the variable key range  
5 variable for generating the encryption key.

1 3. The encryption key management system recited in claim  
2 2, wherein the variable key range variable is output with  
3 the encryption key.

1 4. The encryption key management system recited in claim  
2 2, wherein the variable key range variable comprises at  
3 least one of a card number, a card group number and a  
4 reference number representing a number of keys.

1 5. The encryption key management system recited in claim  
2 2, wherein the portable processor further comprises:  
3 a hashing function for generating the encryption  
4 key.

Figure 1 shows the typical microstructures of the as-cast and heat-treated samples. The as-cast sample shows a typical dendritic structure, while the heat-treated samples show a more uniform, fine-grained structure. The grain size of the heat-treated samples is significantly smaller than that of the as-cast sample, indicating a successful grain refinement process.



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4         a hashing function for generating the decryption
5         key using the master key.
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1 13. The encryption key management system recited in claim  
2 9, wherein the second portable processor is a smart card.

1 14. The encryption key management system recited in claim  
2 13, wherein the smart card is accessed through verification  
3 of a personal identification number.

1 15. The encryption key management system recited in claim  
2 10, wherein the second portable processor further  
3 comprises:

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4         a hashing function for generating the decryption
5         key.
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1 16. An encryption key management system comprising:  
2 a master key; and  
3 a portable processor, wherein the portable  
4 processor uses the master key for generating a  
5 decryption key.

1 17. The encryption key management system recited in claim  
2 16 further comprising:

3           a variable key range variable, wherein the  
4       portable processor further uses the variable key range  
5       variable for generating the decryption key.

[illegible]

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*Sub A3*

1 18. The encryption key management system recited in claim  
2 17, wherein the variable key range variable is output with  
3 the decryption key.

1 19. The encryption key management system recited in claim  
2 16, wherein the variable key range variable comprises at  
3 least one of a card number, a card group number, and a  
4 reference number representing a number of keys.

*Sub A4*

1 20. The encryption key management system recited in claim  
2 17, wherein the portable processor further comprises:  
3 a hashing function for generating the decryption  
4 key.

1 21. The encryption key management system recited in claim  
2 16, wherein the portable processor is a smart card.

1 22. An encryption key management method comprising:  
2 receiving a master key;  
3 generating an encryption key using the master  
4 key, wherein the encryption key is generated by a  
5 portable processor; and  
6 outputting the encryption key.

1 23. The method recited in claim 22 prior to generating an  
2 encryption key the method further comprises:  
3 creating a variable key range variable, wherein  
4 the portable processor uses the variable key range  
5 variable for generating the encryption key.

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1 24. The method recited in claim 23 further comprises:  
2       outputting the variable key range variable.

1 25. The method recited in claim 23, wherein the variable  
2 key range variable comprises at least one of a card number,  
3 a card group number, and a reference number representing a  
4 number of keys.

1 261 The method recited in claim 23, wherein generating the  
2 encryption key further comprises:  
3       hashing the master key.

1 27. The method recited in claim 23, wherein the portable  
2 processor is a smart card.

1 28. The method recited in claim 27 further comprises:  
2 verifying a personal identification number; and  
3 accessing functionality of the smart card.

1 29. The method recited in claim 22, wherein the portable  
2 processor is a first portable processor and the method  
3 further comprises:  
4         generating a decryption key using the master key,  
5         wherein the decryption key is generated by a second  
6         portable processor; and  
7         outputting the decryption key.

1 30. The method recited in claim 29, prior to generating  
2 the encryption key further comprises:

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3 receiving a variable key range variable, wherein  
4 the second portable processor uses the variable key  
5 range variable for generating the encryption key.

1 31. The method recited in claim 23, wherein the second  
2 portable processor is a smart card.

1 32. The method recited in claim 22, wherein a smart card  
2 is accessed through verification of a personal  
3 identification number.

1 33. An encryption key management method comprising:  
2 receiving a master key; and  
3 generating a decryption key using the master key,  
4 wherein the decryption key is generated by a portable  
5 processor; and  
6 outputting the decryption key.

1 34. The method recited in claim 33 prior to generating the  
2 decryption key the method further comprises:  
3 creating a variable key range variable, wherein  
4 the portable processor uses the variable key range  
5 variable for generating the decryption key.

1 35. The method recited in claim 34 further comprises:  
2 outputting the variable key range variable.

1 36. The method recited in claim 34, wherein the variable  
2 key range variable comprises at least one of a card number,

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3 a card group number, and a reference number representing a  
4 number of keys.

37. The method recited in claim 34, wherein generating the decryption key further comprises:  
hashing the master key.

1 38. The method recited in claim 34, wherein the portable  
2 processor is a smart card.